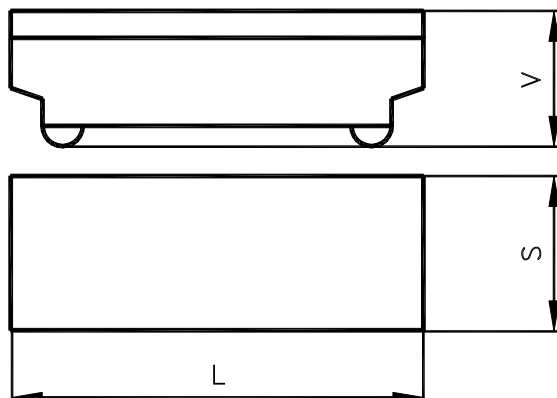


GROOVED MARKING – OFF TABLES
ČSN 25 5527


Planned tables of machining roughness $R_a = 6.3 \mu\text{m}$ and tolerance of flatness III according to ČSN 255502, are available.

O	L	S	V	U	G
200	200	200	60	0.048	5.7
300	300	200	65	0.052	9.7
400	400	300	75	0.056	25
500	500	400	85	0.06	36
600	600	450	95	0.064	56
800	800	600	130	0.072	125
1 000	1 000	800	160	0.08	237
1 500	1 500	1 000	250	0.1	670

Dimensions in mm.

Legend:

O table marking

U tolerance of flatness III according to ČSN 25 5502

G weight [kg]