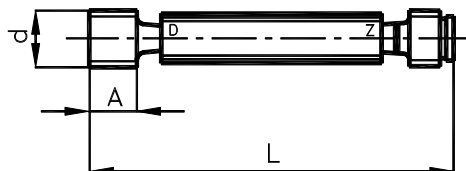


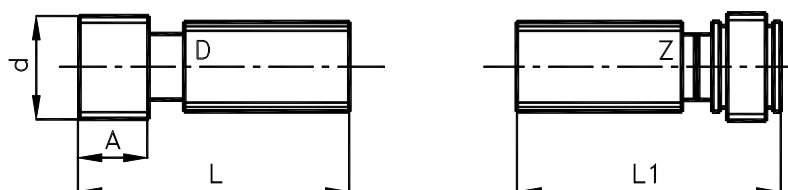
**LIMIT THREAD PLUG GAUGES**
**ČSN 25 4020**

For Metric Threads

## VERSION 1



## VERSION 2



The thread plug gauges are intended for checking of nuts according to ČSN 014013. Gauges for M5 to M30 and M33x3,5 threads are made in the version No.1 (two-sided gauge with go and not-go side). Gauges for large threads are available in the version No.2 (one sided gauges with go and not-go side separately). In a standard version, the gauges for the right-hand threads with the 4H, 5H, 6H, 6G fit and selected sizes with 7H fit according to ISO 965/1, ISO 965/2 and ISO 965/3 with the rough (basic) and fine pitch are available. In a special version, the gauges for threads over M100, threads of other pitch from 0.5 mm inclusive, left-hand threads and other fit of threads, are available.

## Legend:

d ..... nominal dimension  
 L, L1 ... thread plug gauge length