

DRIFT KEYS

ČSN 24 1279

For Taper Shanks with Carrier



The drift keys are case-hardened to the hardness of 55 to 60 HRC. They are intended for the driving out of tools with Morse or metric taper with drift.

Size	For Taper		l	a	h	G
	Morse	Metric				
1	1, 2	-	140	5	19	0.06
3	3, 4	-	190	7	25	0.2
5	5, 6	80	250	15	35	0.65
7	-	100 - 160	350	30	57	2.75

Dimensions in mm.

Legend:

G ... weight [kg]